



# SEA CREST BATH Fill Spout/Valve Kit Installation Instructions

**IMPORTANT:** Read all instructions before beginning installation. Consult local codes for requirements.

The Sea Crest Fill Spout/Faucet Kit is designed for installation on most Jacuzzi Whirlpool Bath products or on any bath having sufficient rim space for mounting. The installation procedure requires drilling holes in the bath shell, mounting fittings, and making the proper water supply connections to the faucet valves and fill spout. Hole drilling locations and instructions are provided here for this purpose.

Contents of the Kit: Sea Crest Fill Spout assembly, faucet valve assembly (2), hookup kit for valve, hardware kit (valve mounting, nuts and gaskets), tee branch, and instruction sheet.

NOTE: Faucet handles assemblies are packaged separately. You may order the Ring (P/N B075000), Rope (P/N B076000), Band (P/NB074000) style handles in bright brass, chrome or chrome/brass finish.

## Preparation

Locate the area on the bath rim where the Sea Crest fill spout and faucet valves are to be installed.

For installation on all baths, locate the Sea Crest fill spout and valves on a level surface which will allow water to clear the rim and flow directly into the bath.

Dry fit the Sea Crest fill spout and valves in the desired area (before drilling holes) to be sure the location is appropriate.

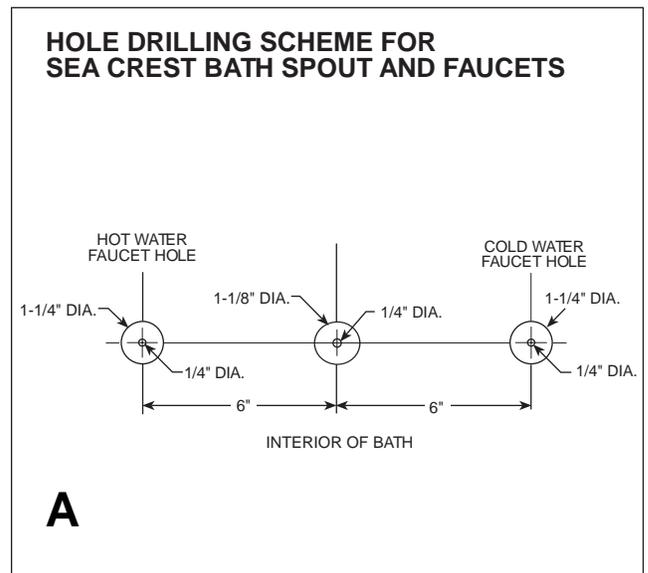
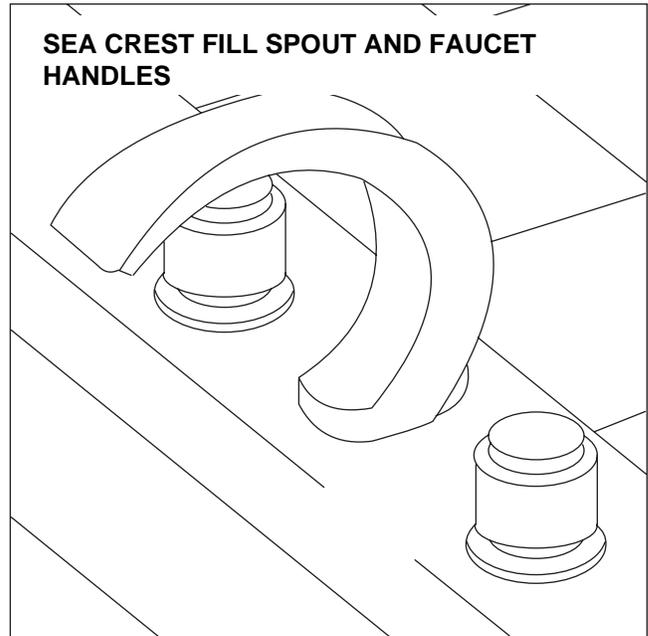
## Drilling Holes

Locate the center lines of the fill spout and valve holes according to appropriate dimensions shown in illustration A.

Using a scribe tool or awl, mark the center points for all holes.

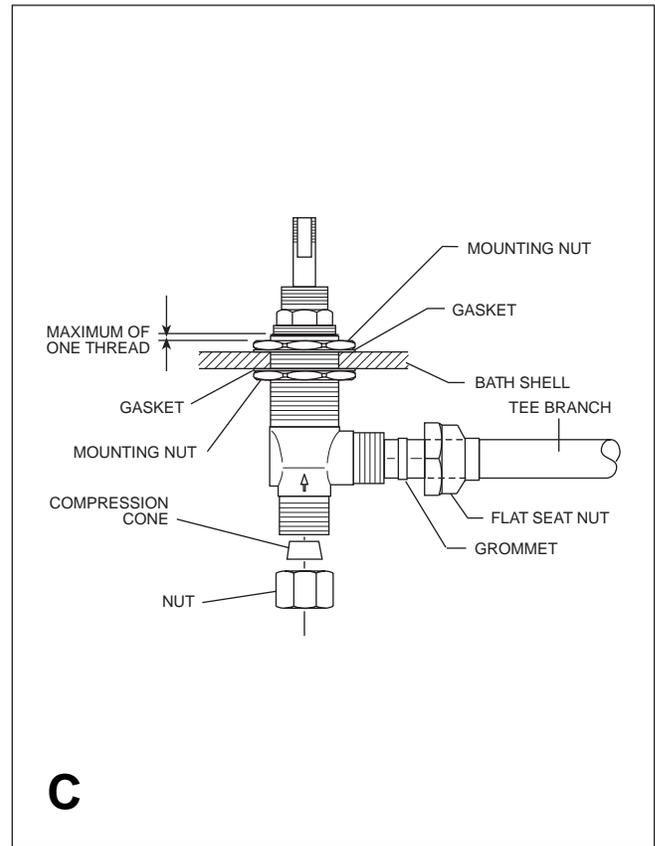
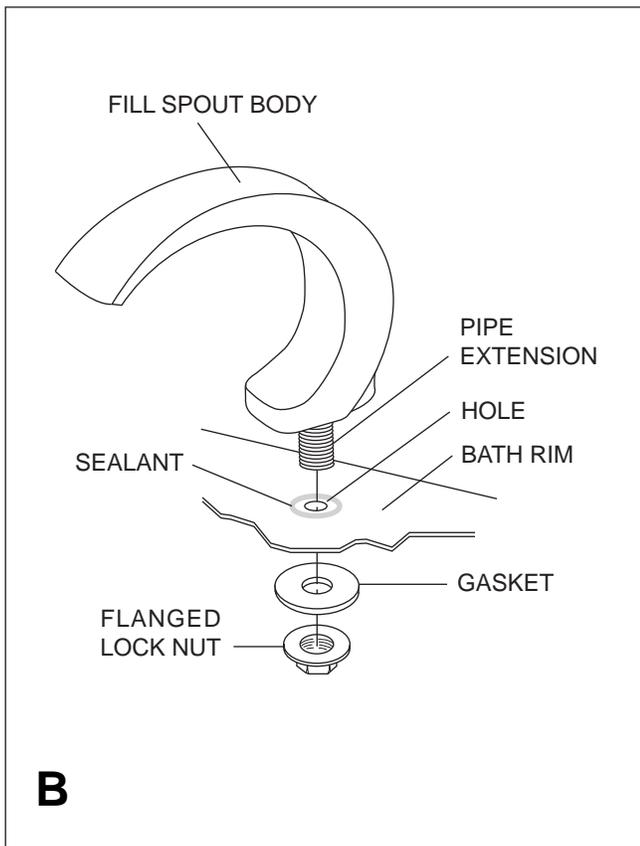
Drill holes from the finished surface side of the unit very carefully, making sure they are the proper size. We recommend that you drill pilot holes and then use the recommended drill size. For best results, begin drilling at slow speed, then use high speed. You will need hole saws of the appropriate size for this.

Clean up dust particles using a soft cloth dampened with water or isopropyl alcohol.



## Installation Instructions

1. Place gasket on outlet nipple fit outlet down through center hole in Bath. Screw flanged locknut from underside and tighten.
2. Remove flanges from inlet valves.
3. Remove top valve mounting nut and washer.
4. Screw bottom mounting all the way down the valve body.
5. Fit tee branch to inlet valves using rubber sealing grommets flat seat nuts and 'o'rings.
6. Place inlet valves with tee piece into outlet nipple from underside of the bath. Replace washer and top mounting nut with minimum of inlet valve exposed (1 thread above nut).
7. Screw bottom nut up underside of bath and tighten all mounting nuts, including branching piece nuts.
8. Connect water supply lines using cone and compression nuts supplied. **WRENCH TIGHTEN.**
9. Assemble flange and handle to each of the valve bodies.



## Valve Service Kit

04-066-001	Hilox 961 Bottom Plate	2
04-073-001	Hilox 961 Top Plate	2
04-074-001	Disc Valve Drive Cup	2
04-112-001	Bonnet/Seat Extension	2
05-033-001	Bonnet Washer	2
13-033-001	BS 016 O'Ring	2
13-015-001	BS 010 O'Ring	4
23-001-001	Grommet	2

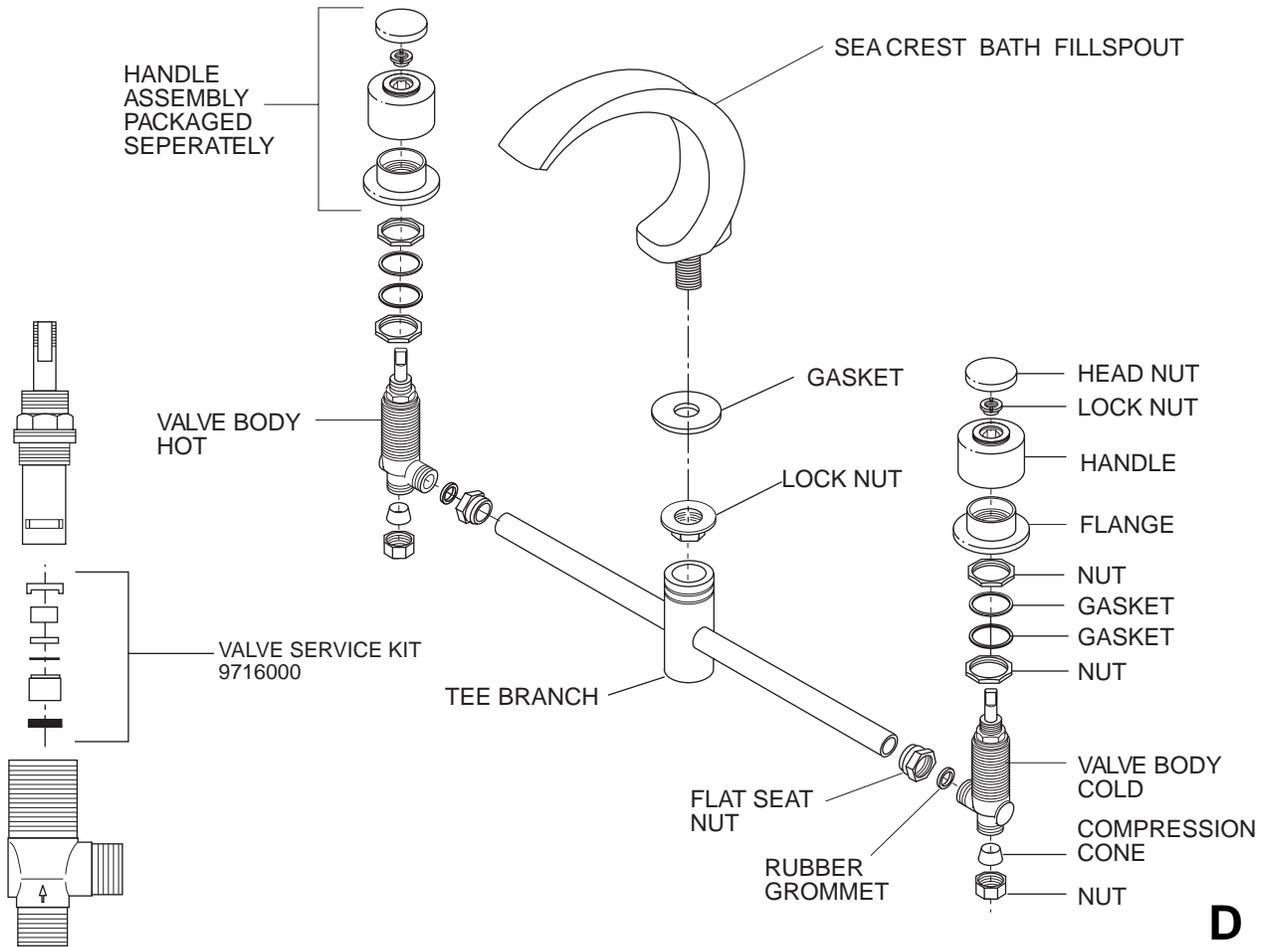
## When Fitting Valve Parts

### Remember to:

1. Flush out the pipes.
2. Ensure that the face of the valve body is clean and free of old washer material.
3. Use the new bonnet washer supplied and tighten the bonnet to 30ft./lbs.

## SUGGESTED SEA CREST BATH PLUMBING SCHEME

(Pipe and fittings are not provided.)



## Installing the Faucet Handles

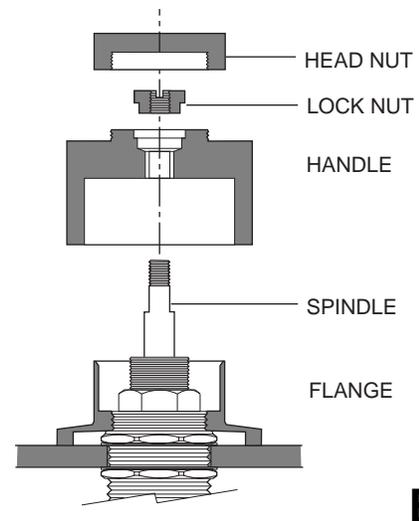
Install the flange on the valve body. Install handles and lock nut. Install head nut to complete handle installation (see illustration E).

NOTE: Faucet handles assemblies are packaged separately. You may order the Ring (P/N B75000), Rope (P/N B76000), Band (P/N B74000) style handles in bright brass, chrome or chrome/brass finish.

## Operation

Check for proper operation of the fill spout. Always fill the bath with a mixture of hot and cold water. Water temperatures in excess of 140°F may damage the fill spout and/or discolor the bath's surface.

## TYPICAL FAUCET HANDLE ASSEMBLY (SELECT STYLE AND FINISH)



# Important Consumer Information: Care and Cleaning of Your New Jacuzzi® Faucet

## Chrome Finish Faucets

Your attractive chrome finished faucets will remain sparkling if you clean them with a damp cloth or sponge and buff dry to restore their gleam. In hard water areas you may use: **Dow Spray Cleaner, Dow Tub & Tile Cleaner, Lysol Tub & Tile Cleaner, Fantastik.**

## Brass Finish Faucets

The luster of your "Brass" faucet has been achieved by plating with 14K gold. Clean with mild soap in warm water and dry with a soft cloth. **Do Not** use abrasive cleaners, chemical cleaners or solvents.

## Painted Finish Faucets

Your painted faucets have been finished with epoxy paint cured at 375 °F. Clean with a mild soap in warm water and dry with a soft cloth. **Do Not** use abrasive cleaners, chemical cleaners or solvents.

**Following these simple instructions** will ensure that your selected finish faucets will retain their good looks. Failure to do so may negate your warranty.

### CAUTION

"Since plumbing fittings may contribute detectable amounts of lead to water, the following notice is required by California law (Proposition 65): This product contains a chemical known to the State of California to cause birth defects or reproductive harm."

### Limited Warranty

Donson Industries . Ltd. warrants this product to be free from defects in materials or workmanship for a period of two (2) years from the date of purchase by the original purchaser who purchases the products for personal use ("user"). Additionally, the warranty is extended for replacement of the following ceramic disc valve parts for the lifetime of the user.

**Part Numbers: 04-066-001 Hilox 961 Bottom Plate 04-073-001 Hilox 961 Top Plate**

Donson will repair or replace at its option those products or parts of products which are returned to its authorized representative, shipping charges prepaid, and which Donson or its representative determines to be covered by this express limited warranty. All warranties of merchantability and fitness for a particular purpose are equal in duration with the express limited warranties set forth herein. There are no warranties applicable to the product except as expressly stated herein or implied by applicable State or Federal Law.

This warranty does not cover installation or any other labor charges and shall not apply to any products or parts of products which have been:

1. Repaired or altered in any manner outside of Donson's factory unless previously authorized in writing by Donson.
2. Damage as a result of misuse, negligence, accident or faulty installation or maintenance and corrosion.

Donson will not be responsible for any injuries, damage or loss of any kind whatsoever, including incidental and consequential damages.

Some states do not allow the limitation on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages. So the above limited or exclusion may not apply.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Unless otherwise contrary to state law governing purchase. Donson's liability will not exceed the contract price for the product claimed to be defective or unsuitable.

To obtain warranty repair or replacement service:

Write to: **Jacuzzi Whirlpool Bath P.O. Drawer J ,Walnut Creek, CA 94596**

Include in your letter;

1. Date of purchase and installation - include proof of purchase
2. Model or part number, or description of product or part.
3. Description of failure.

### IMPORTANT

**Proper installation of the fill spout and compliance with local codes is the responsibility of the installer. Jacuzzi Whirlpool Bath does not warrant connections of water supply fittings and piping, fill systems, or drain/overflow systems. Nor is it responsible for damage to the bath which occurs during any installation procedure.**

**PRODUCT SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.  
USE INSTALLATION INSTRUCTIONS SUPPLIED WITH PRODUCT.**

Jacuzzi Whirlpool Bath has obtained applicable code (standards) listings generally available on a national basis for products of this type. It is the responsibility of the installer/owner to determine specific local code compliance prior to installation of the product. Jacuzzi Whirlpool Bath makes no representation or warranty regarding, and will not be responsible for any code compliance.

## JACUZZI WHIRLPOOL BATH

Jacuzzi Whirlpool Bath National Headquarters

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