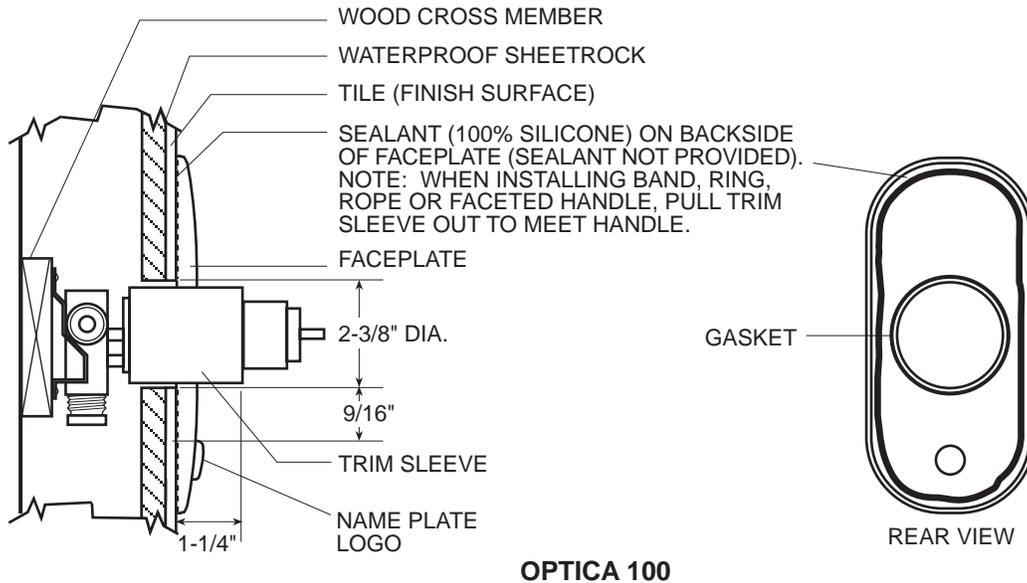


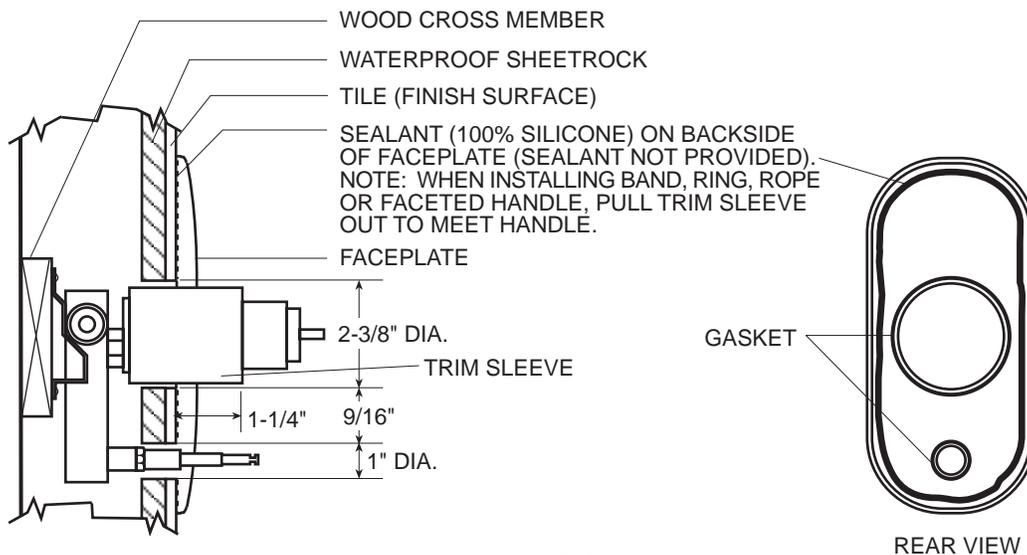


# OPTICA™ 100 & 200

## SHOWER MIXER INSTALLATION INSTRUCTIONS



**OPTICA 100**



**OPTICA 200**

**WARNING:** This system/device must be set by the installer to ensure safe, maximum temperature. Any change in the setting may raise the discharge temperature above the limit considered safe and may lead to scalds.

**CAUTION:** As the installer of this valve, it is your responsibility to properly **install** and **adjust** this valve per the instructions given below. This valve does not automatically adjust for inlet temperature changes, therefore, it is necessary to adjust the Rotational Limit Stop at the time of installation. **You must** inform the owner/user of this requirement by following the instructions below. After installation and adjustment, you must write in the temperature and the date you adjusted the

Rotational Limit Stop on the warning label provided and apply or attach it to the hot water heater. Be sure this instruction sheet is delivered to the owner/user.

**WARNING:** This pressure balanced bath valve is designed to minimize the effects of outlet water temperature changes due to inlet pressure changes, commonly caused by dishwashers, washing machines, toilets and the like. It may not provide protection from scalding when there is a failure of other temperature controlling devices elsewhere in the plumbing system, if the Rotational Limit Stop is not properly set, or if the hot water temperature is changed after the Rotational Limit Stop is set, or if the water inlet changes due to seasonal changes.

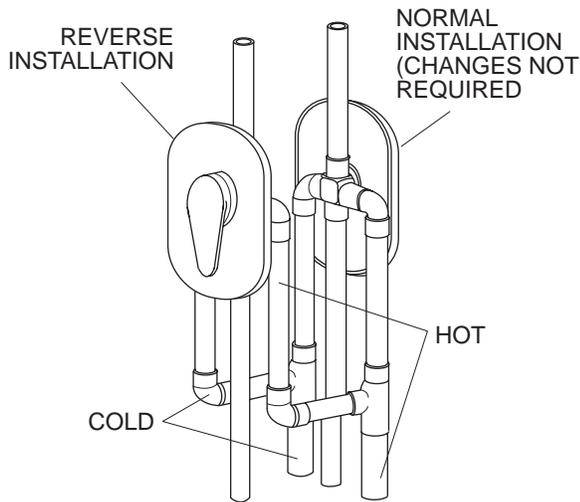
**INSTALLER: LEAVE THIS INSTRUCTION SHEET FOR OWNER'S/USER'S REFERENCE**

## INSTALLATION INSTRUCTIONS

### WARNING:

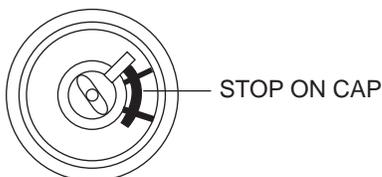
Failure to follow these instructions could prevent the valve from functioning properly.

1. Shut off water supplies.
2. Install valve so that arrows on bracket point upward (valve must be installed with arrows pointing upward for pressure balance to work). If you are making a shower installation only, plug bottom outlet of valve with pipe plug. If you are making a bath spout installation only, plug the top of valve with pipe plug.
3. Connect hot and cold supply lines to left and right inlets of valve body. Left is hot and right is cold (view from front). Threaded inlets are 1/2" iron pipe size. Use an approved thread sealant for threaded connections.
4. For shower head installation connect top outlet to shower head arm with proper fittings.
5. For bath spout installation connect bottom outlet to bath spout.
6. If installation is to shower and bath, the bath fill spout must have a diverter handle for the shower to operate, or install the Optica 200 mixer with diverter.
7. For back to back or reverse installations only (hot on right and cold on left, follow instructions below. If you are not making a reverse or back to back installation skip this step and continue with Step 8.



BACK TO BACK OR REVERSE INSTALLATION

Make sure water supplies are off. Remove cartridge assembly from body (see helpful hint number 2). Reinstall cartridge assembly into the body making sure the stop on the cap assembly faces the right (this is now the hot side). Secure the cartridge with trim sleeve.

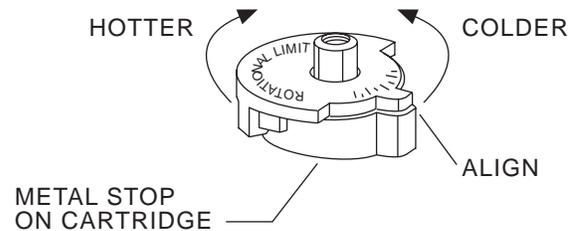


8. Make appropriate plumbing connections
9. Flush your system prior to installing the showerhead. Place handle on valve stem and turn handle to full mix position. Turn on water supplies, check for leaks and let lines flush for one minute without moving faucet handle. Divert water to showerhead and flush for 30 seconds. This will remove any debris from lines which can damage internal parts of the faucet and create leaks. After flushing, shut off water at faucet. Remove handle and attach escutcheon. Attach showerhead.

### CAUTION:

Connection of deck-mount spouts to in-wall valves is not recommended. Neither is the use of hand showers connected to bath spouts in a bath/shower push button diverter combination.

10. Adjust rotational limit stop. After water has run a sufficient length of time so that cold water is as cold as it will get, and hot water is as hot as it will get, place handle back on stem and rotate handle counter clockwise to the hottest position. Place a thermometer in a plastic tumbler, and hold the tumbler in the water stream. Record the temperature reading and note or mark the position of the Rotational Limit Stop on the mating part. If the water temperature is above 120°F the Rotational Limit Stop must be rotated counter clockwise (See illustration).



Remove the Rotational Limit Stop and replace it one tooth counter clockwise for every 6 °F (approximate) reduction in temperature that must be made. If water temperature is below 90° F, rotate the stop clockwise. Repeat as necessary. **Make sure cold water flows from the valve first and does not exceed 120°F at the hottest flow.** A guide to setting the approximate outlet temperature is included. This is only a guide and any setting must be verified by using the above procedure.

### HELPFUL HINTS:

1. Before removing cartridge assembly for any maintenance, be sure to note the position of the stop on the cap. The cartridge assembly must always be put back in the same position. For normal installations, the stop on the cap will face the left. To be safe, after you have finished the installation turn on valve to make sure **cold water flow first.**

2. To remove cartridge from body, shut off water supplies and remove handle and trim sleeve . Place handle on stem and rotate clockwise while lifting cartridge out of body.

3. To remove seats and springs, remove cartridge (see above). Separate cap assembly from the housing assembly by rotating the cap counter clockwise 90 degrees. Separate cap and housing assemblies. Remove seats and springs. Place new seats and spring. Place the largest diameter of the spring into the seat pocket first and then press the tapered end of the seal over the spring. Reassemble cartridge and replace in body following instructions given in note 1 above.

4. If the water in your area has lime, rust, sand or other contaminants in it, your pressure balance valve will require periodic inspection. The frequency of the inspection will depend on the amount of contaminants in the water. To inspect cartridge remove it, follow steps in note 1 as listed. Turn the valve to the full mix position and shake the cartridge rigorously. If there is a rattling sound, the unit is functional and can be reinstalled following instructions given in note 1 as listed. If there is no rattle, replace housing assembly.

No adjustment to the Optica shower mixer Rotational Limit Stop should be made except by a trained installer.

## CARE INSTRUCTIONS

Your OPTICA Faucet is designed and engineered in accordance with the highest quality and performance standards. With proper care, it will give you years of trouble free service. Care should be given to the cleaning of this product. Although its finish is extremely durable, it can be damaged by harsh abrasives or polish. To clean, wipe gently with a damp cloth and blot dry with a soft towel.

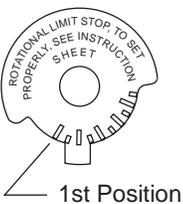
## TROUBLESHOOTING

| CONDITION                                                         | REMEDY                                                                                                     |
|-------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
| Faucet leaks from bath spout/showerhead – SHUT OFF WATER SUPPLIES | Replace seats and springs – Repair Kit RP4993. Check conditions of lower o-rings and replace if necessary. |
| If leak persists – SHUT OFF WATER SUPPLIES                        | Replace housing assembly (PN D513000) – Repair Kit RP19805                                                 |
| Unable to maintain constant water temperature                     | Replace housing assembly with RP19805 or follow Helpful Hint #4.                                           |

**WARNING:** This is a guide to help you set the Rotational Limit Stop. This is only a guide and should be verified by following the instructions on setting the rotational limit stop given in this installation and instruction sheet.

### MIX TEMPERATURE-VS-POSITION OF ROTATIONAL LIMIT STOP

| Setting of limiter         | APPROXIMATE MIX TEMPERATURE (°F) WITH VARYING INLET TEMPERATURES     |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|----------------------------|----------------------------------------------------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
|                            | Cold 50°F                                                            | Hot 120°F | Cold 70°F | Hot 120°F | Cold 50°F | Hot 140°F | Cold 70°F | Hot 140°F | Cold 50°F | Hot 160°F | Cold 70°F | Hot 160°F | Cold 40°F | Hot 180°F | Cold 85°F | Hot 180°F |
| 1st Position               | SHUT OFF ZONE: NO FLOW APPROXIMATELY 0-20 DEGREES OF HANDLE ROTATION |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
| 2nd Position               | 50                                                                   | 70        | 50        | 70        | 70        | 70        | 70        | 70        | 40        | 85        |           |           |           |           |           |           |
| 3rd Position               | 61                                                                   | 79        | 67        | 83        | 74        | 89        | 70        | 101       |           |           |           |           |           |           |           |           |
| 4th Position               | 68                                                                   | 83        | 75        | 90        | 84        | 97        | 84        | 110       |           |           |           |           |           |           |           |           |
| 5th Position               | 74                                                                   | 87        | 85        | 96        | 91        | 104       | 95        | 117       |           |           |           |           |           |           |           |           |
| 6th Position               | 79                                                                   | 90        | 91        | 101       | 99        | 110       | 103       | 125       |           |           |           |           |           |           |           |           |
| 7th Position               | 82                                                                   | 93        | 97        | 104       | 104       | 115       | 109       | 130       |           |           |           |           |           |           |           |           |
| 8th Position (Factory Set) | 85                                                                   | 95        | 104       | 107       | 108       | 118       | 115       | 135       |           |           |           |           |           |           |           |           |
| 9th Position               | 89                                                                   | 100       | 117       | 111       | 115       | 124       | 124       | 141       |           |           |           |           |           |           |           |           |
| 10th Position              | 98                                                                   | 105       | 134       | 121       | 128       | 136       | 140       | 153       |           |           |           |           |           |           |           |           |
| 11th Position              | 111                                                                  | 115       | 138       | 133       | 149       | 151       | 165       | 172       |           |           |           |           |           |           |           |           |



The first position of the Rotational Limit Stop (the Limiter) is that position that restricts the rotation of the stem the most and is at the maximum counterclockwise setting. According to industry standards, the maximum allowable temperature of the water exiting from the valve is 120°F. This temperature may vary in your local area. The Rotational Limit Stop may need to be readjusted if the inlet water temperature changes. For instance, during the winter, the cold water temperature is colder than it is during the summer which could result in varying outlet temperatures. Typical temperature for a comfortable bath or shower is between 90°-110°F.

**CAUTION**

Since plumbing fittings may contribute detectable amounts of lead to water, the following notice is required by California law ( Proposition 65). "This product contains a chemical known to the State of California to cause birth defects or reproductive harm." In normal use, any lead exposure can be minimized by allowing the water to run free for several seconds before drinking.

Proper Installation of the fill spout and compliance with local codes is the responsibility of the installer. Jacuzzi Whirlpool Bath does not warrant connections of water supply fittings and piping, fill systems, or drain/overflow systems. Nor is it responsible for damage to the bath (or spa) which occurs during any installation procedure.

**Jacuzzi Whirlpool Bath**

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**Service Support:** Call (800) 288-4002

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